

## Third Generation Hub Unit Shaft Assembly Line

Steel ball assembly machine → Bolt press installation machine → Component sorting machine → Sleeve assembly machine → Nut tightening machine → Vibration detection machine → positive backlash detection machine → Rotary riveting flaw detection machine → Negative backlash detection machine → End face runout detection machine → Grease cloth torque detection machine → Nut riveting machine → Sprocket ring press installation machine → Thread detection machine → ABS adhesive testing machine → Torque marking machine → Lubrication machine → Material conveying machine

	参数 Parameter
外径 OR OD	Φ80-150mm
宽度 W	50-80mm
内径 IR BD	Φ20-40mm
节拍 CT	≤18s
测量精度 Accuracy	游隙测量20次重复精度≤3μm <i>Measuring the clearance after 20 repeated cycles, repeating accuracy ≤ 3μm</i>
	内外圈滚道分选测量20次重复精度≤1.5μm <i>Measuring Raceways sorting after 20 repeated cycles, repeating accuracy ≤ 1.5μm</i>
	跳动测量系统20次重复测量误差为±2.5μm <i>Runout measurement after 20 repeated cycles error: 2.5μm</i>

