

Tapered Roller Bearing Assembly Line

Inner/outer ring feeding machine→ Inner/outer ring ultrasonic cleaning machine→ Hole size testing machine→ Inner/outer ring crack detection→ Hardness testing machine→ Inner component assembly machine→ Inner component ultrasonic cleaning machine→ Inner component spray cleaning machine→ Cage movement and torque detection machine→ Assembly height detection machine→ Vibration detection machine→ Laser marking machine→ Finished product cleaning machine→ Finished product oiling machine→ Material handling machine

	小型 S	中型 M	中大型 L
外径 OD	Φ30-120mm	Φ100-210mm	Φ200-260mm
节拍 CT	≤10s	≤15s	≤25s
测量精度 Accuracy	外径重复测量精度≤1μm		
	<i>Outerdiameter repeatedmeasuring accuracy ≤1μm</i>		
	孔径重复测量精度≤1μm		
	<i>Borediameter repeatedmeasuring accuracy≤1μm</i>		
	滚道直径重复测量精度≤±1μm		
	<i>Racewaydiameter repeatedmeasuring accuracy≤: 1μm</i>		
	装配高重复测量精度≤3μm		
<i>Height repeatedmeasuring accuracy≤ 3μm</i>			

