

Deep Groove Ball Bearing Assembly Line

Inner/outer ring feeding machine→ Ultrasonic cleaning machine→ Inner and outer diameter detection machine→ Computer matching & ball loading machine→ Spray cleaning machine→ Cageriveting machine (including clearance detection) →Finished product spray cleaning machine→ Centrifugal drying machine→ Flexibility detection weighing→ Greasing and capping machine→ Oiling machine→ Arrangement machine



	小型S	中小型M	中型L
外径 OD	Φ26-52mm	Φ52-80mm	Φ80-160mm
节拍 CT	≤5s	≤8s	≤12s
Accuracy 测量精度	内外径重复测量精度≤1μm		
	Bore & outer diameter repeated measuring accuracy≤1μm		
	沟道重复测量精度±1μm		
	Raceway groove repeated measuring accuracy : 1μm		
	合套游隙值合格率99%以上 Setthe clearance valueis more than 99%pass rate		